

LAND CRUISER 250
(GDJ250W/TRJ250W)
2024/4-

Rear Bumper Guard

Set up Guide

1. Refer **(B)** to figure 1 and thoroughly degrease the back of the opening of **(blue arrow)** the part, then bend and attach accessory C to fit the spoiler shape, and apply accessory E from above, covering it as shown in figure 1-a.
(If installing the separately sold LED rear fog lights, do not use accessories B and C. Instead, place the rear fog lights on the back of the spoiler and apply accessory E around them to secure them in place.)
2. Once accessory E has hardened sufficiently, refer to Figure 2-a and pay attention to the front and back of the accessory D, cut off the unnecessary part to fit the spoiler opening, and secure it using the accessory C. Bend the remaining net neatly along the back of the product so that it does not interfere with the vehicle when installed, and be sure to secure the net and spoiler in several places with accessory E.
3. Trial fit the product to the vehicle in the order of **(A)** **(B)** and mark the vehicle using the mounting holes in Figure 4 **(purple arrow)** **(blue arrow)**. Mark the spoiler mounting position on the vehicle using masking tape. (**(blue arrow)** For part **(A)**, make a hole in the overlapping part as well.)
4. 3. Drill a 3.0mm hole at the location marked in .
5. Thoroughly degrease the product mounting surface of the vehicle, peel off a small portion of the release paper from the double-sided tape in part 3 of the figure **(purple arrow)**, fold it outwards and temporarily attach it to the vehicle. While checking the overall balance, peel off the release paper from the center of the vehicle and press it down.
6. Please fix the part shown in Figure 4 **(purple arrow)** with attachment B. **(blue arrow)** Please fix the part with attachment A.
7. For vehicles with a genuine hitch member, only installation of **(A)** is required. Please only carry out the installation work on the applicable part.

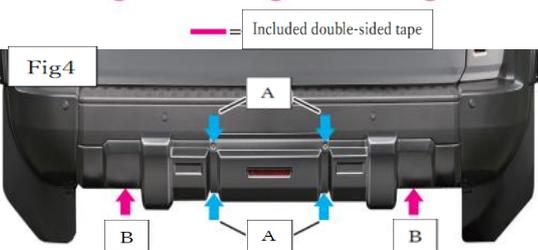
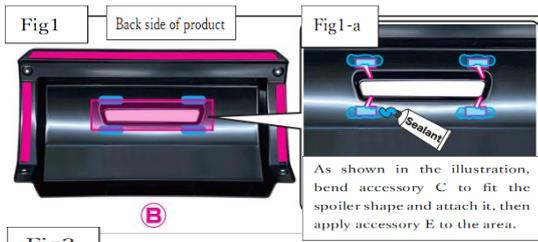
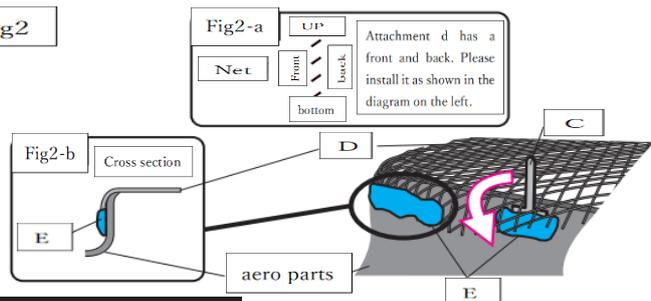


Fig2



List of included parts:	quantity
A.M4x12 tapping screws	4
B.M4x16 tapping screws	2
C.Net fixing bracket	4
D.Net (200x40)black	1
E. Sealant	1

